Body Repair Solutions
Henkel Solutions for Vehicle Repairs

The objective of this solution guide is to facilitate your search of the right LOCTITE® and TEROSON® products for your specific maintenance and repair problems for all types of vehicles. Those are the same products used by the major automotive manufacturers and on race cars all around the world.

From vehicle production to repair and maintenance:

The Henkel portfolio covers all automotive maintenance and repair needs:

- Mechanical Repair
- Body Repair
- Direct Glazing
- Seam Sealing
- Corrosion Protection

In its strive for increased customer satisfaction, Henkel goes far beyond than simply offering products. It offers added value with each product it sells. Henkel is a partner who understands your business and your products, who develops new production techniques and optimizes your processes.

A partner who can make a real contribution to long-lasting value creation for you:

Make use of our unique partnership. In addition to advanced support and trainings you will benefit from the most extensive technology portfolio and worldwide proven brands which meet the specific challenges of your industry. Wherever you are.
Go online and discover more!

For more information on our products or the Henkel company just visit our website

www.loctite.com.au
www.teroson.com.au

and find:

- Detailed product information
- Application case histories
- Online product training
- Videos, photos and games
- Professional advice
- Your contact
With Henkel, customers have access to a full range of TEROSON® and LOCTITE® body repair and protection products to meet the needs of today’s body repair shop. They include adhesives and sealants, solutions for direct glazing, noise control, corrosion protection, plastic repair and body filling. Many of these products are specified for auto market repair by leading automobile manufacturers.
### Direct Glazing

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<th>TEROSON PU 8597</th>
<th>TEROSON PU 8519</th>
<th>TEROSON RB 8430</th>
<th>Elastic</th>
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<tr>
<td>Rubber mounted</td>
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<table>
<thead>
<tr>
<th>Substrate</th>
<th>TEROSON PU 8597</th>
<th>TEROSON PU 8519</th>
<th>TEROSON RB 8430</th>
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<tr>
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<td>Glass / ceramic</td>
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<tr>
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<tr>
<td>Trimmed residual bead</td>
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<tr>
<td>Paint</td>
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<tr>
<td>Aluminium</td>
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<tr>
<td>Bare metal</td>
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<td>GFC / SMC</td>
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<td>E-coated metal</td>
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<table>
<thead>
<tr>
<th>Properties</th>
<th>TEROSON PU 8597</th>
<th>TEROSON PU 8519</th>
<th>TEROSON RB 8430</th>
<th>Elastic</th>
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<tbody>
<tr>
<td>Warm application</td>
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<td>Cold application</td>
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<td>High modulus</td>
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<td>Low conductive</td>
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<td>1 component</td>
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<td>2 component</td>
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<tr>
<td>Installation time in minutes</td>
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<td>20</td>
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<tr>
<td>Drive-away time FMVSS (without airbags)</td>
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### Seam Sealing

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<th>Curing System</th>
<th>TEROSON MS 9130</th>
<th>TEROSON MS 9330</th>
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<tbody>
<tr>
<td>Chemically curable</td>
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<table>
<thead>
<tr>
<th>Product base</th>
<th>TEROSON MS 9130</th>
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<thead>
<tr>
<th>Substrates</th>
<th>TEROSON MS 9130</th>
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<td>Paint</td>
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<tr>
<td>E-coated metal</td>
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<td>GFC / SMC / plastics</td>
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<tr>
<td>Bare metal</td>
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<tr>
<td>Glass / ceramic</td>
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<tr>
<td>Wood</td>
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<th>Properties</th>
<th>TEROSON MS 9130</th>
<th>TEROSON MS 9330</th>
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<tbody>
<tr>
<td>Cold application</td>
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<tr>
<td>1 component</td>
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<td>Sealing and bonding</td>
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<td>Isocyanate free</td>
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<td>Paintable</td>
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<td>Sprayable</td>
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<tr>
<td>Brushable</td>
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<tr>
<td>Non corrosive</td>
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</table>
**DIRECT GLAZING**

- TEROSON PRODUCTS ANSWER EACH SPECIFIC DIRECT GLAZING NEED
- BONDING OF SCREENS AND WINDOWS OF ALL VEHICLE TYPES
- COMPLIES TO THE SPECIFICATIONS FROM ORIGINAL CAR MANUFACTURERS

**FEATURES & BENEFITS**

- All in one primer / activator to use on the metal frame, the windscreen and the remaining cut bead
- Very short evaporation time
- Excellent UV protection
- Corrosion protection for small flange damage
- HMLC – High Modulus/Low Conductivity
- For all vehicles
- Good sag resistance
- No stringing
- Cold applied with any type of dispensing equipment (best results with Power Line II gun)
- OEM specified
- 4 hours drive away time NCAP (airbag)
- Good sag resistance
- Ideal for leaking windscreens even under wet conditions
- Water resistant
- Apply warm and only with Power Line II gun

**HENKEL SOLUTIONS**

**TEROSON® PU 8519 Primer**

<table>
<thead>
<tr>
<th>Product base</th>
<th>Applications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Polyurethane based solvent</td>
<td>For all car windows, to promote adhesion of direct glazing adhesives and sealants on glass metal, paint, ceramic, some plastics, PUR.</td>
</tr>
<tr>
<td>Application method / drying time</td>
<td>up to 15 mins</td>
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<tr>
<td>Drive-away time FMVSS 212/208 (without airbags)</td>
<td>-</td>
</tr>
<tr>
<td>HMLC - High Modulus/Low Conductive</td>
<td>-</td>
</tr>
<tr>
<td>Package Size &amp; IDH (Part No.)</td>
<td>Bottle 100ml - 1520836</td>
</tr>
</tbody>
</table>

**PRACTICAL HINTS:**

- Using the TEROSON “Kits” offers all needed products in one package for a windscreen replacement job.
- TEROSON PU 8519 is an universal primer: to use on the car frame, on the windscreen and on remaining bead.
- The unique TEROSON sliding nozzle gives instantaneously the right bonding bead depending on the size of the windscreen, for a safer result and reduced product consumption.

**NEW PACKAGING**
TEROSON® PU 8597 HMLC
- 1 component polyurethane
- Cold / 15 min
- 1 hr
- Yes
- Cartridge 310ml - 1548592
- Sausage 570ml - 1547937

Applications:
For windscreen replacement where following the OEM original method (with primer) is important and when a strong guarantee of safety is required.

TEROSON® RB 4120 Elastic
- Artificial resins/synthetic rubber
- Cold
- 1 hr
- No
- Cartridge 310ml - 800673

Applications:
For emergency sealing on all vehicles with rubber mounted screens. Use any type of professional dispensing tools for application; best used with Staku pistol.

LOCTITE® Rear View Mirror Bonder
- Compensates for differential thermal expansion of parts
- Cures when confined with the aid of LOCTITE® 7649 Activator

LOCTITE® Rear View Mirror Bonder II
- Bonds permanently mirror brackets to windscreens
- Ready for use in minutes
- Used by professionals

Applications:
For all car windows, to promote adhesion of direct glazing adhesives and sealants on glass metal, paint, ceramic, some plastics, PUR.

HENKEL SOLUTIONS TEROSON® PU 8519 Primer
- HMLC – High Modulus and Low Conductivity
- For all vehicles
- Good sag resistance
- No stringing
- Cold applied with any type of dispensing equipment (best results with Power Line II gun)
- OEM specified
- 4 hours drive away time NCAP (airbag)

Applications:
For windscreen replacement where following the OEM original method (with primer) is important and when a strong guarantee of safety is required.

LOCTITE® AA 3645
- Modified acrylic ester
- -
- -
- Kit blister carded 1.2ml - 354940 (891405)
- Kit II blister carded 0.5ml - 476018 (546018)

Applications:
Bonds materials such as metals, glass, ceramic or plastics.
SEAM SEALING

- FOR ALL BODY REPAIR SEALANT APPLICATIONS
- FOR BONDING APPLICATIONS
- FOR DIFFERENT OVER-PAINTING REQUIREMENTS

FEATURES & BENEFITS

- Solvent free, permanently plastic, pressure sensitive multi-purpose sealant based on synthetic rubber
- Serves as good corrosion protection and can be painted with conventional paints based on oil and synthetic resins
- This material exhibits very good water and ageing resistance
- Due to its tackiness, the sealant adheres to all clean and dry surfaces and shows excellent compatibility with a variety of substrates

HENKEL SOLUTIONS

<table>
<thead>
<tr>
<th>TEROSON® RB II Jnt Seal</th>
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<tbody>
<tr>
<td><strong>Product base</strong></td>
</tr>
<tr>
<td><strong>Skin formation time</strong></td>
</tr>
<tr>
<td><strong>Paintability</strong></td>
</tr>
<tr>
<td><strong>Package Size &amp; IDH (Part No.)</strong></td>
</tr>
</tbody>
</table>

PRACTICAL HINTS:

- TEROSON 9120 / 9320 can be spot welded
- For OEM finish, use the different TEROSON nozzles
- Curing time can be accelerated by infrared

Applications:

TEROSON RB II is generally used for sealing and has proved worthwhile in the automotive and vehicle industry (wing, floor area, trunk, cable lead-through).
Body Repair Solutions

SEAM SEALING

FOR ALL BODY REPAIR SEALANT APPLICATIONS

FOR BONDING APPLICATIONS

FOR DIFFERENT OVER-PAINTING REQUIREMENTS

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• Due to its tackiness, the sealant adheres to all clean and dry surfaces and shows excellent compatibility with a variety of substrates

• High viscosity bodywork sealant for sealing gaps and joints
• Very good adhesion without primer
• Excellent elasticity
• Excellent UV resistance and weathering performance
• Very good sag resistance
• Solvent free, isocyanate free
• Large gap filling
• NVH properties
• Compatible for solvent-water borne systems
• OEM specified

• Low viscosity seam sealant
• Very good, sprayable adhesion without primer
• Excellent UV resistance and weathering performance
• Fast curing speed
• Overpaintable wet on wet up to 3 days after application
• Very good sag resistance
• Solvent free, isocyanate free
• OEM specified

• Strong elastic adhesive, allows dynamic stresses
• Immediate high position tack after joining parts
• Excellent back filler
• Good UV resistance and weathering performance
• Medium modulus
• Very good sag resistance
• Solvent free, isocyanate free

HENKEL SOLUTIONS TEROSON® RB II Jnt Seal

TEROSON® MS 9120

Modified silane polymer
15 - 20 min
Wet on wet, up to 3 days
WHITE - Cartridge 310ml - 252257
GREY - Cartridge 310ml - 274943
Wide Flat Nozzle - 744502

Applications:
For all areas where sealing, bonding and fast over painting is required. Particularly suitable for bonding performance accessories, e.g. spoilers, trim strips, etc.

TEROSON® MS 9320

Modified silane polymer
10 - 20 min
Wet on wet, up to 3 days

Applications:

TEROSON® MS 939

Modified silane polymer
10 min
Paint compatible

Applications:
Used for elastic bonding of metals and plastics, e.g. side paneling and bonding of the roof skin in the vehicle and caravan manufacture. Also very suitable for elastic seam sealing and joint sealing of the interior and/or exterior vehicle body parts.
**BONDING OF BODY PARTS**

**FEATURES & BENEFITS**

- High initial strength (allow 10 min for solvent evaporation)
- Contact and pressure sensitive
- Particularly suitable for bonding porous materials
- Crash resistant structural bonder for car panels
- Easy to use without primer, and spot weldable 90 min after application
- Fast build-up of the initial strength to prevent panel movements after original positioning
- Solvent free adhesive
- Can be cold applied but warm application (up to 60°C) is recommended
- Curing at room temperature (heating possible)
- Powerful adhesive for flexible permanent spot welding without scarring
- Adheres to a wide range of materials without primer
- High resistance to ageing, weathering, UV light and salt water
- Isocyanate and solvent free
- OEM specified

**HENKEL SOLUTIONS**

<table>
<thead>
<tr>
<th>Product Base</th>
<th>TEROSON® VR 5000 Adhesive Spray</th>
<th>TEROSON® EP 5055</th>
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<tbody>
<tr>
<td>Open time / Skin over time</td>
<td>10 min</td>
<td>80 min</td>
</tr>
<tr>
<td>Bonding properties / Pot life</td>
<td>Contact adhesive spray</td>
<td>Panel bonder</td>
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<tr>
<td>Package Size &amp; IDH (Part No.)</td>
<td>Aerosol can 400ml - 661974</td>
<td>Cartridge 250ml - 1512156</td>
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</tbody>
</table>

**Applications:**
- To bond fabric, polyester and polyester foams, leather, cardboard and coverings.
- Structural rigid bonding for roof and panel bonding of vehicles (aluminium, steel and SMC).
**TEROSON® MS 9220**
- Modified silane polymer
- Approx 15 min
- Power bonder
- Cartridge 310ml - 265673

**LOCTITE® EA 9235**
- 5 Minute E-Pox-E Adhesive
- Epoxy
- Gel
- 4 – 6 min
- Syringe 25ml - 354942 (1179821)

**LOCTITE® Contact Adhesive**
- Solvent
- Paste
- 3 - 4 min
- Tube 147ml - 1715477 (323923)
  - Black - Tube 147ml - 488144 (30540)
- Syringe 25ml - 354942 (1179821)

**LOCTITE® White E-Pox-E Ribbon Putty**
- Epoxy
- Ribbon
- 5 min
- Ribbon blister carded 39g - 216005 (476010)

**Applications:**
- To bond metal to metal, plastics (except PP, PE), wood, painted surfaces. Use any type of professional dispensing tools for application; best with Power Line II gun.

- Ideal for rigid materials. Used for exterior trim, plastics and metal repairs.

- Ideal for repairing leaky boats, drain pipes, metal water tanks and filling nail hole screws.

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**HENKEL SOLUTIONS**
- TEROSON® VR 5000
- Adhesive Spray TEROSON® EP 5055
- LOCTITE® 9235
- LOCTITE® Contact Adhesive
- LOCTITE® White E-Pox-E Ribbon Putty

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**New Packaging**
**BODY REPAIR**

**INSTANT BONDING**

- FOR BONDING BODY COMPONENTS
- FOR EMERGENCY REPAIRS
- FOR LIGHT STRUCTURAL BONDING

**FEATURES & BENEFITS**

- Instant bonding with large gap (up to 5mm)
- Clean bonding for aesthetic plastics
- Bonds a wide range of similar/dissimilar substrates
- General purpose instant adhesive
- Bonds a wide range of similar or dissimilar substrates
- Very high strength on close-fitting parts
- OEM specified
- For general purpose application of difficult to bond surfaces
- Bonds a wide range of substrates
- Very high strength on close-fitting parts

**HENKEL SOLUTIONS**

<table>
<thead>
<tr>
<th>LOCTITE® 3090</th>
<th>LOCTITE® 401</th>
<th>LOCTITE® 406</th>
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<tbody>
<tr>
<td>Product base</td>
<td>2 part Cyanoacrylate</td>
<td>Cyanoacrylate</td>
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<tr>
<td>Fixture time / skin-over time</td>
<td>90 – 180 sec</td>
<td>5 – 20 sec</td>
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<td>Bonding properties / On part life</td>
<td>Instant adhesive gel</td>
<td>Instant adhesive liquid</td>
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<tr>
<td>Package Size &amp; IDH (Part No.)</td>
<td>Syringe 10g - 1796029 (1379599)</td>
<td>Tube blister carded 3g - 547691 (16704)</td>
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<td>Gel: Bottle 3g - 799790 (40778)</td>
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</tbody>
</table>

**PRACTICAL HINTS:**

- Use TEROSON® FL or LOCTITE® 7070 ODC Free Cleaner and Degreaser for surface preparation
- Use LOCTITE® 770 PP Primer for difficult to bond plastics
- LOCTITE® 406 displays excellent bond strength on rubber

**Applications:**

- Plastic bonding, rubber seal, labelling, overhead application.
- Emblems, plastic parts, rubber seal.
- Metal, rubber, ceramics, china and most plastics.
Body Repair Solutions

**INSTANT BONDING**

**FOR BONDING BODY COMPONENTS**

**FOR EMERGENCY REPAIRS**

**FOR LIGHT STRUCTURAL BONDING**

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- Very high strength on close-fitting parts
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- For general purpose application of difficult to bond surfaces
- Bonds a wide range of substrates
- Very high strength on close-fitting parts
- Black rubber toughened grade
- For metal-to-metal and metal-to-rubber bonding
- High peel strength
- High shock resistance
- Universal high strength adhesive
- Highly viscous formula
- Suitable for virtually all materials
- Super strong, super fast
- Available in liquid and gel formula
- Multi-purpose instant adhesive
- Self-piercing precision applicator
- Spill-proof
- Controlled and accurate application
- Available in liquid and gel formula
- Improves adhesion to difficult to bond surfaces
- Helps to provide strong reliable bonds
- For all LOCTITE® branded cyanoacrylates

### LOCTITE® 454

- Cyanoacrylate
- 5 – 20 sec
- Instant adhesive gel
- Tube blister carded 3g - 233998 (45404)
- Tube 20g - 466862 (A045416)

**Applications:** Ideal for overhead application as well as for vertical faces.

### LOCTITE® 480

- Cyanoacrylate
- 60 – 120 sec
- Rubber toughened instant adhesive
- Bottle 20g - 1831562 (45506)

### LOCTITE® 454 Super Glue Original - Gel / Liquid

- Cyanoacrylate
- 5 – 20 sec
- Instant adhesive liquid or gel
- Gel: Tube blister carded 3ml - 476011 (161940)
- Liquid: Tube blister carded 3ml - 476012 (161942)

**Applications:** Used for bonding where precision application is required.

### LOCTITE® 476 Control Instant Adhesive - Gel / Liquid

- Cyanoacrylate
- 5 – 20 sec
- Instant adhesive liquid or gel
- Gel: Bottle 3g - 799790 (165406)
- Liquid: Bottle 3g - 799851 (165407)

**Applications:** Used in combination with all LOCTITE® brand cyanoacrylates on polypropylene, polyethylene, PTFE and thermoplastic rubber.

### LOCTITE® 770 PP Primer

- Cyanoacrylate
- Heptane
- 30 sec (drying time)
- Bottle 100ml - 990067 (29520A)

**Applications:** Used for bonding where precision application is required.
PLASTIC REPAIR

APPLICABLE FOR ALL TYPES OF EXTERNAL PLASTIC CAR PARTS (ONE FITS ALL)
SINGLE COMPONENTS AND SET OEM SPECIFIED

FEATURES & BENEFITS

- Excellent sandability
- Very good paintability with all car paint systems when using TEROSON 150
- OEM specified

- Fast curing
- Excellent sandability
- Very good paintability with all car paint systems when using TEROSON 150
- OEM specified

- Polyurethane-based 2-component adhesive which cures at room temperature
- Supplied in a convenient twin cartridge and is rapid curing
- Can be painted with normal commercial car repair refinishing paint
- Improved health and safety due to ME

HENKEL SOLUTIONS

TEROSON® PU 9225
- Product base: Polyurethane
- Application: Bonding
- Pot life (standard climate): Approx 10 min
- Repair area: Less than 5 cm
- Package Size & IDH (Part No.): Cartridge 50ml - 629355

TEROSON® PU 9225 SF
- Product base: Polyurethane
- Application: Bonding
- Pot life (standard climate): Approx 2 min
- Repair area: Less than 5 cm
- Package Size & IDH (Part No.): Cartridge 50ml - 912812

TEROSON® PU 9225 UF ME
- Product base: Polyurethane UF
- Application: Bonding
- Pot life (standard climate): < 1 min
- Repair area: Less than 5 cm
- Package Size & IDH (Part No.): Cartridge 50ml - 1853437

PRACTICAL HINTS:

- Re-shape plastic parts before repair
- Compatible with all types of plastics
- Use TEROSON Super 3000 / TEROSON Super 3000 Aqua for OEM finish (texture)
- Not for fuel tanks and radiator hoses
- Use sanding grit up to P120

Applications:
- Bumpers, spoilers, aprons, etc. Easy application with Teromix gun (2 x 25ml) and easy mixing with twin cartridge and static mixer

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- Bumpers, spoilers, aprons, etc. Easy application with Teromix gun (2 x 25ml) and easy mixing with twin cartridge and static mixer.

Applications:
- Used for ultra fast repair of trim and body parts, made of PP/EPDM, SMC, PC, PA, ABS, and PUR, e.g. repair and reconstruction of headlamp clips.
**TEROSON® PU Plastic Repair Kit**

**TEROSON® PU 150 Primer**
Chlorinated Polyolefins

- Primer
- Adhesion promotion for plastics

Aerosol 150ml - 629356

**Applications:**
To be used for Plastic Repair Kit and TEROSON 9225, 9225 SF, Plastic Filler and before painting.

**TEROSON® FL Cleaner**
Petroleum Spirit

- Surface Preparation

Paint, metal, plastics

Aerosol 150ml - 629356

**Applications:**
TEROSON FL is also a diluent for many TEROSON products like underbody coatings, plastic repair adhesives, direct glazing products, etc.

**TEROSON® UP 320 Plastic Filler**
Polyester

- Surface Filling

4-5 min

Plastic surfaces

Aerosol 320ml - 992356

**Applications:**
For finishing plastic repairs and for all minor damages on exterior plastic car parts.

**Contents**
- TEROSON FL Cleaner & Thinner
- TEROSON 150 Plastic Primer
- TEROSON 9225 SF
- TEROSON Plastic Filler
- TEROSON Hand Gun
- TEROSON Static Mixer Nozzles
- TEROSON Metal Reinforcement Strips
- Working instructions
BODY PROTECTION

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- TEROSON WX 985 Cavity Spray
- TEROSON WX HV 350 Cavity Wax
- TEROSON WT 450 Aqua

Underbody Protection  Page 19
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- TEROSON RB Record 2000 Black
- TEROSON WT Record 2000 Aqua
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- TEROSON WT Super 3000 Aqua

Sound Deadening / Acoustics  Page 20
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### Protective Coating

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<table>
<thead>
<tr>
<th>Product base</th>
<th>TEROSON WT Record 2000 Aqua</th>
<th>TEROSON WT Super 3000 Aqua</th>
<th>TEROSON SB 3140 Anti Chip Spray</th>
<th>TEROSON WX 980 Underbody Coating Spray</th>
<th>TEROSON VR 4600 Zinc Spray</th>
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CAVITY PROTECTION / UNDERBODY COATING RUST PROTECTION

• Excellent creeping properties
• Minimal post dripping
• High temperature resistance
• OEM specified

• Good creeping qualities
• Minimal post dispense dripping
• High temperature resistance
• OEM specified

• No unpleasant solvent smell
• Complete coating of all cavities
• Built-in corrosion inhibitor
• No cracking or dripping in extreme temperatures

FEATURES & BENEFITS

HENKEL SOLUTIONS

TEROSON® WX 985 Cavity Wax

TEROSON® WX HV 350 Cavity Wax

TEROSON® WT 450 Aqua

Product base
Waxes and anti-corrosive agents
Waxes and anti-corrosive agents
Waterborne waxes and anti-corrosive agents

Volatile organic compound content
559 g/l
484.5 g/l
< 1 g/l

Drive-away time (standard climate)
After 2 – 3 hrs
After 3 – 6 hrs
After 3 – 6 hrs

Overpaintable (standard climate)
-
-
-

Colour
Beige-brown
Beige-brown
Beige-brown

Application / Equipment
Cavity Conservation / Spray
Cavity Conservation / HV Cup Gun
Cavity Conservation / HV Cup Gun

Package Size & IDH (Part No.)
Aerosol can 500ml - 882486
Tin can 1L - 868519
Tin can 1L - 1335488

PRACTICAL HINTS:

• Shake spray cans thoroughly before application
• For better penetration warm up HV materials before use (recommended in cold seasons)

Applications:
Ideal for treating small isolated areas and touching up local spots after accident repairs. The extension spray tube allows to reach into open, visible cavities.

Applications:
Primarily used for protecting cavities of motor vehicles. Ventilate cavities thoroughly after application. Use HV pressure cup for optimum application / protection.

Applications:
Primarily used for protecting cavities inside doors or in engine bays in all vehicles.
Cavity Protection / Underbody Coating Rust Protection
FOR PROFESSIONAL USE
FOR REPAIR AND MAINTENANCE

FEATURES & BENEFITS
• Excellent creeping properties
• Minimal post dripping
• High temperature resistance
• OEM specified

Good creeping qualities
• Minimal post dispense dripping
• High temperature resistance
• OEM specified

• No unpleasant solvent smell
• Complete coating of all cavities
• Built-in corrosion inhibitor
• No cracking or dripping in extreme temperatures

Post-treatment of areas which are hard to reach
• Achieves fine spray pattern, continuous coating even with thin films
• Fast drying
• Non-sagging
• Complements protective coatings based on PVC or rubber/resin

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TEROSON® WX 980 Underbody Coating Spray
Wax and polymers
582 g/l
After 2 hrs
After 12 – 72 hrs
Black
Aerosol can 500ml - 664407

Applications:
Non-bituminous coating material, used mainly for underbody touchup after accident repairs.

TEROSON® RB Record 2000
Rubber and resin
Approx 470 g/l
After 2 hrs
After 12 – 72 hrs
Black
Underbody Coating / Spray

Applications:
Reproduction of all OEM textures for permanent car underbodies protection.

TEROSON® WT Record 2000 Aqua
Waterborne dispersion
Approx 0 g/l
After 3 hrs
After 1 – 24 hrs
Black
Underbody Coating / Gun

Applications:
Reproduction of all OEM textures for permanent car underbodies protection.

TEROSON® VR 4600 Zinc Spray
Zinc with epoxy agent
720 g/l
After 1 hr
Silver-grey
Rust Protection / Spray

Applications:
Serves as corrosion protection between welding flanges during MIG and spot welding. Used for vehicle bodywork repairs to galvanize welding joints.
**ANTI CHIP PROTECTION / SOUND DEADENING**

**FOR PROFESSIONAL USE**

**FOR REPAIR AND MAINTENANCE**

**FEATURES & BENEFITS**

- Abrasion-resistant coating
- Coating for painted parts and phosphated metal
- Allows fast over-painting
- Quickly overpaintable with solvent-based OEM paint
- Compatile with metal and PVC
- Good abrasion resistance
- OEM specified
- VOC free, no solvent smell
- UV stable and overpaintable wet-on wet with waterborne paint
- Low shrinkage to cover large surfaces easily
- OEM specified
- Deadening panels on vehicle floor pans
- Flexible when heated
- Easy application

**HENKEL SOLUTIONS**

<table>
<thead>
<tr>
<th>TEROSON® SB 3140 Anti Chip Spray</th>
<th>TEROSON® SB Super 3000</th>
<th>TEROSON® WT Super 3000 Aqua</th>
<th>TEROSON® BT SP300</th>
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<td>approx. 0 g/l</td>
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<td>Overpaintable (standard climate)</td>
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<tr>
<td>Colour</td>
<td>Light / Black</td>
<td>White / Black</td>
<td>Light</td>
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<tr>
<td>Application / Equipment</td>
<td>Anti Chip Compound / Spray</td>
<td>Anti Chip Compound / Underbody Coating Gun</td>
<td>Anti Chip Compound / Underbody Coating Gun Sound Protection</td>
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<td>LIGHT - Aerosol can 500ml - 740086</td>
<td>WHITE - Tin can 1L - 629359</td>
<td>Carton 4 mats 100 x 50cm - 629350</td>
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<td>BLACK - Aerosol can 500ml - 740087</td>
<td>BLACK - Tin can 1L - 601081</td>
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</table>

**APPLICATIONS:**

- **For treating small isolated areas and touching up local spots after accident repairs.**
- **For abrasion-resistant anti-corrosion and antichip coating on visible car parts which require fast over-painting.**
- **Abrasion resistant coating on visible car parts which require fast overpainting.**
- **Conforms to body panel shapes when heated with a hot-air blower. Flows into ribbings and corners. Ideal for interior and undercarriage.**

**PRACTICAL HINTS:**

- Shake spray cans thoroughly before application
- All underbody coatings from the TEROSON Aqua range have an improved abrasion resistance and are also good for sound deadening
TEROSON 9320 SEAM SEALER

- MS POLYMER
- REPLICATE OEM FINISH
- QUICK & EASY APPLICATION

Package Size & IDH (Part No.)

- 300 ml cartridge - 211743: TEROSON® MS 9320 Black
- 300 ml cartridge - 211742: TEROSON® MS 9320 Grey
- 300 ml cartridge - 272232: TEROSON® MS 9320 Ochre

TEROSON® MS 9320 Black
TEROSON® MS 9320 Grey
TEROSON® MS 9320 Ochre

Multi Press Gun (IDH: 142246)
Powerline II Gun (IDH: 960304)

Nozzle comes with 9320 product
**EQUIPMENT**

**TEROSON® Plastic Repair Kit**
- TEROSON FL Cleaner & Thinner
- TEROSON 150 Plastic Primer
- TEROSON 9225 SF
- TEROSON Plastic Filler
- Teromix Hand Gun
- TEROSON Static Mixer Nozzles
- TEROSON Metal Reinforcement Strips
- Working instructions

**Contents**
- TEROSON FL Cleaner & Thinner
- TEROSON 150 Plastic Primer
- TEROSON 9225 SF
- TEROSON Plastic Filler
- Teromix Hand Gun
- TEROSON Static Mixer Nozzles
- TEROSON Metal Reinforcement Strips
- Working instructions

**Flexible Hose Complete**
- Making hard to reach dispensing applications less tedious
- Aiding accurate dispensing and consequently achieving better OEM specified finishes

**6 Cartridge Warmer Box / 2 Cartridge Warmer Box**
- TEROSON Cartridge Warmer Box is a heating device for aluminium and plastic cartridges or foil packs
- Holds the temperature for approx 1 hour once disconnected
- Ideal for outdoor jobs
- Protects against overheating

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**Compressed air sprayer for dispensing TEROSON® cleaner & diluents**

**Flexible hose complete - 1542651**
- Inner refills available - 1542653

**3 Cartridge Warmer Box - 211556**
- 6 Cartridge Warmer Box - 796993

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**Multitask Spray Gun**
- Telescopic air pressure gun for dispensing low viscosity sealants and adhesives as a bead and spray, e.g. TEROSON® 9320 SF.

**TEROSON® 9320 Nozzles**
- Flat and wide stream nozzles for use with TEROSON® 9320 SF.

**Static Mixers**
- Large nozzles for TEROSON® 9055
- Small nozzles for TEROSON® 6700, TEROSON® 9225/9225 SF

**Additional Equipment**
- Cartridge Opener - 395397
- Reinforcing Strips - 211703
- Wool Dauber - 142245

**Distancer (Spacer Guide)**
- For the use with stream nozzles, with clearance gauging for uniform bead widths
- For edge guidance
- Adjustable length
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<tr>
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<tr>
<td>TEROSON® WX 980 Underbody Coating Spray</td>
<td>500 ml</td>
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<tr>
<td>TEROSON® WT Record 2000</td>
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<td>629358</td>
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<tr>
<td>TEROSON® WT Record 2000 Aqua</td>
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<td>TEROSON® VR 4600 Zinc Spray</td>
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<td>TEROSON® SB 3140 Anti-Chip Spray</td>
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<td>TEROSON® SB 3140 Anti-Chip Spray</td>
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<tr>
<td>TEROSON® SB Super 3000 White</td>
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<td>629359</td>
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<tr>
<td>TEROSON® SB Super 3000 Black</td>
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<td>601081</td>
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<tr>
<td>TEROSON® WT Super 3000 Aqua</td>
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<td>1335491</td>
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<tr>
<td>TEROSON® BT SP 300</td>
<td>4 mats</td>
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<td>629360</td>
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Henkel – The Solution Provider
Truly Integrated, Truly International

Henkel is a world-wide operating, market-driven specialist in brands and technologies with affiliates in over 75 countries, providing technology competence from one single source. People in 125 countries around the world trust in brands and technologies from Henkel. The portfolio includes adhesives and sealants, products for direct glazing, corrosion protection, underbody and anti chip coating, sound deadening solutions, body care and many other speciality chemicals.

Strong brands with proven and trusted names, such as LOCTITE® and TEROSON®, are incorporated into this common platform and have long been the key to Henkel’s success.

Around the world, Henkel has an extensive commitment to motor sports where reliable performance must be delivered in the most extreme conditions. As Official Partner and Supplier to the Dakar Rally for several years, Henkel has supported the competing teams with products that reflect the company’s innovation and technological excellence. Over the years, close contacts have developed into a strong relation of mutual trust and understanding. This has been built on the competent service and the high-quality adhesives and sealants offered for fast and efficient repairs which have helped many drivers to make it to the finish line.

Meets all Needs

Henkel offers much more than outstanding products, it provides solutions to many of the biggest challenges – and to the problems that you face in ensuring reliability, safety and durability.

We’re here to ensure that you receive all the help and support you need. Just contact us!

For more information on the complete range of LOCTITE® and TEROSON® products from the Henkel portfolio, please visit www.loctite.com, where you can download catalogues, data sheets, technical papers and application examples.

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If you would like more information on LOCTITE products please scan using your smartphone for more catalogues.